

# Powerhead Disassembly

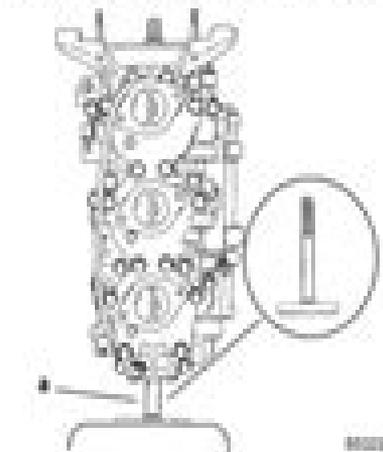
## Removing Engine Components

**NOTE:** Refer to appropriate sections in service manual for removal of individual fuel and electrical sub-assemblies from powerhead.

Component/Assembly	Section
CO2	24
Plywheel	24
Stator Assembly	24
Trigger Assembly	24
Stator Motor	25
Stator Solenoid	25
Voltage Regulator/Rectifier	25
Fuel Pump	24
Carburetor and Linkage	26
Air Filter	26
Fuel Emulsion Valve	26
Oil Pump	27
Ignition Cable Lock Assembly	14
Control Cable Anchor Bracket	14

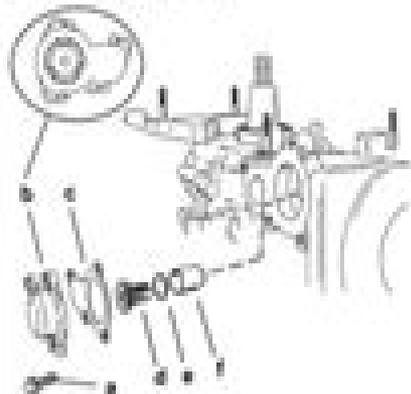
**NOTE:** All ignition and electrical components can be removed and installed as an assembly.

1. Place powerhead in repair stand or on bench.



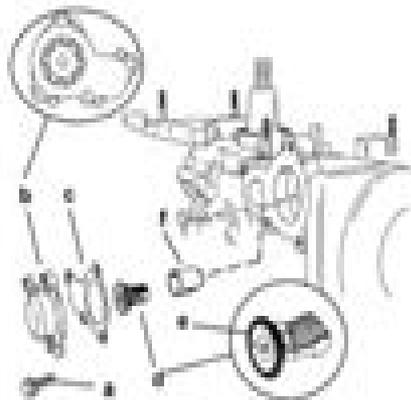
1 - Powerhead Stand (P/N 301701 (A) (301701) Stand; Powerhead Stand (P/N 300211 (1) (300211))

## THERMOSTAT ASSEMBLY



### SN 00462152 & Below

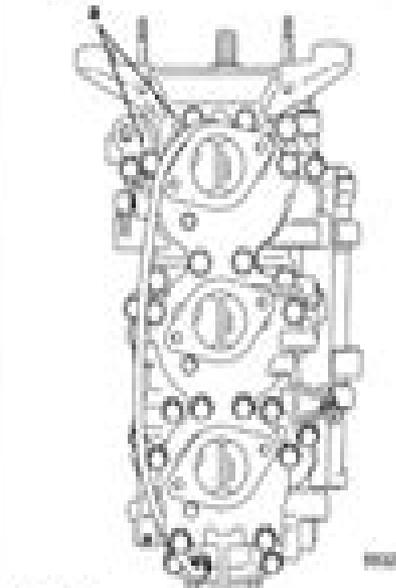
- 1 - Bolt
- 2 - Thermostat Cover
- 3 - Thermostat Cover Gasket
- 4 - Thermostat
- 5 - O-ring
- 7 - Gasket



### SN 00462153 & Up

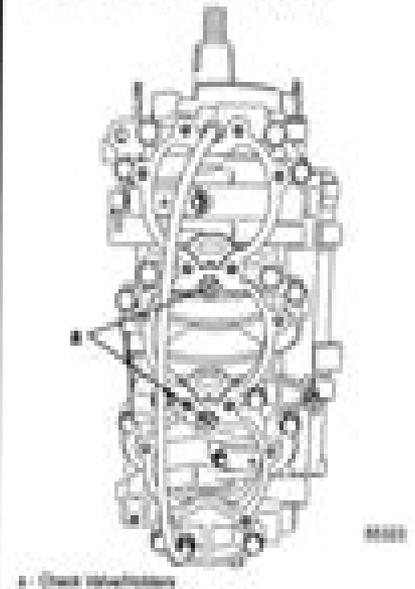
- 1 - Bolt
- 2 - Thermostat Cover
- 3 - Thermostat Cover Gasket
- 4 - Thermostat
- 5 - Bolt
- 7 - Gasket

2. Remove intake manifold and vent block from Bolt.



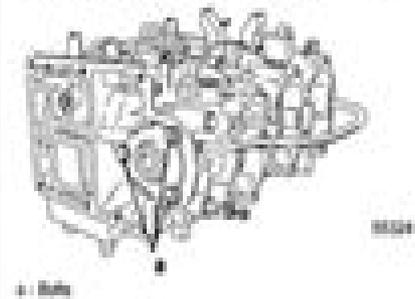
2 - Bolt (14)

3. Remove check valves and isolates.



3 - Check Valve/Isolates

4. Place engine on work bench and remove end cap bolts.



4 - Bolt

# Operating Manual 60 Hp Mercury 2013

**RJ Alexander**



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## **Table of Contents Operating Manual 60 Hp Mercury 2013**

1. Understanding the eBook Operating Manual 60 Hp Mercury 2013
  - The Rise of Digital Reading Operating Manual 60 Hp Mercury 2013
  - Advantages of eBooks Over Traditional Books
2. Identifying Operating Manual 60 Hp Mercury 2013
  - Exploring Different Genres
  - Considering Fiction vs. Non-Fiction
  - Determining Your Reading Goals
3. Choosing the Right eBook Platform
  - Popular eBook Platforms
  - Features to Look for in an Operating Manual 60 Hp Mercury 2013
  - User-Friendly Interface
4. Exploring eBook Recommendations from Operating Manual 60 Hp Mercury 2013
  - Personalized Recommendations
  - Operating Manual 60 Hp Mercury 2013 User Reviews and Ratings
  - Operating Manual 60 Hp Mercury 2013 and Bestseller Lists

5. Accessing Operating Manual 60 Hp Mercury 2013 Free and Paid eBooks
  - Operating Manual 60 Hp Mercury 2013 Public Domain eBooks
  - Operating Manual 60 Hp Mercury 2013 eBook Subscription Services
  - Operating Manual 60 Hp Mercury 2013 Budget-Friendly Options
6. Navigating Operating Manual 60 Hp Mercury 2013 eBook Formats
  - ePub, PDF, MOBI, and More
  - Operating Manual 60 Hp Mercury 2013 Compatibility with Devices
  - Operating Manual 60 Hp Mercury 2013 Enhanced eBook Features
7. Enhancing Your Reading Experience
  - Adjustable Fonts and Text Sizes of Operating Manual 60 Hp Mercury 2013
  - Highlighting and Note-Taking Operating Manual 60 Hp Mercury 2013
  - Interactive Elements Operating Manual 60 Hp Mercury 2013
8. Staying Engaged with Operating Manual 60 Hp Mercury 2013
  - Joining Online Reading Communities
  - Participating in Virtual Book Clubs
  - Following Authors and Publishers Operating Manual 60 Hp Mercury 2013
9. Balancing eBooks and Physical Books Operating Manual 60 Hp Mercury 2013
  - Benefits of a Digital Library
  - Creating a Diverse Reading Collection Operating Manual 60 Hp Mercury 2013
10. Overcoming Reading Challenges
  - Dealing with Digital Eye Strain
  - Minimizing Distractions
  - Managing Screen Time
11. Cultivating a Reading Routine Operating Manual 60 Hp Mercury 2013
  - Setting Reading Goals Operating Manual 60 Hp Mercury 2013
  - Carving Out Dedicated Reading Time
12. Sourcing Reliable Information of Operating Manual 60 Hp Mercury 2013
  - Fact-Checking eBook Content of Operating Manual 60 Hp Mercury 2013
  - Distinguishing Credible Sources
13. Promoting Lifelong Learning

- Utilizing eBooks for Skill Development
- Exploring Educational eBooks
- 14. Embracing eBook Trends
  - Integration of Multimedia Elements
  - Interactive and Gamified eBooks

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