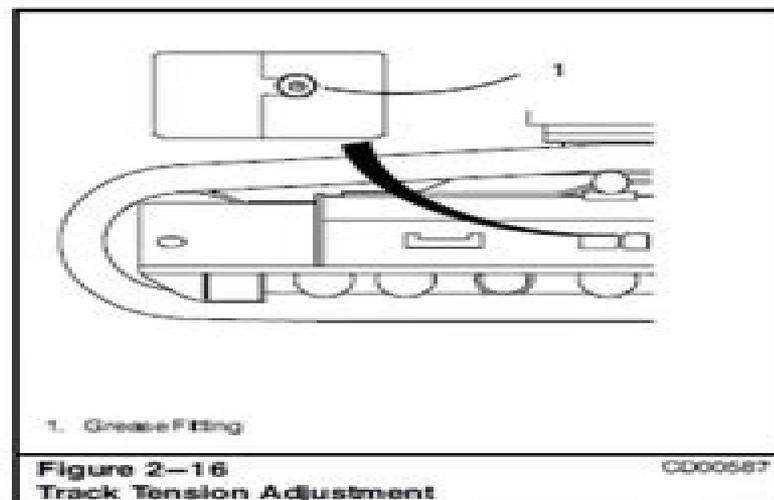


Operator's Manual



Track Tension Adjustment

Dirt or sand gets caught in the track and tightens the track tension. Check the under carriage during each stop and remove dirt or sand before it causes damage.

Different working conditions cause the pins and bushings around the lower to wear at various rates. When traveling for long distances it is necessary to periodically run in reverse to avoid excessive wear on one side of the track. Tighten the track for operations on hard ground. Loosen it for soft or wet ground operations. Track tension should be checked regularly and kept within specification.

1. Properly park machine on firm level surface.
2. Swing the upper over the side at a right angle of the traveling direction and lower the attachment to the ground. Raise the machine off the ground at a 15° angle. Refer to Figure 2-15.
3. Check the gap between the track roller mounting surface and the top of the track shoe. The gap should be 11 to 11.8 in (280-300mm). Refer to Figure 2-15.

4. To tighten the track, add grease through the grease fitting. Add grease until the idle wheel center can no longer be seen and track is within specification. Refer to Figure 2-16.
5. To loosen the track, slowly open the grease fitting a little at a time, expel some grease and stop. Repeat until track is within specification.



WARNING

Open the grease fitting slowly. The interior of the cylinder is highly pressurized. Grease will spurt out or the plug may fly off if the valve is opened too fast.

Note: Proper track tension is important. Wear can result from an improperly adjusted track. If track tension is too loose, it will cause excessive wear to the drive sprocket and track rail. If track tension is too tight it causes the track rail to wear into the rollers and drive sprocket. If track tension can not be adjusted to specification, mechanical repair is needed. Contact your distributor's service department.

Link Belt 4300 Operators Manual

RC Schank



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Table of Contents Link Belt 4300 Operators Manual

1. Understanding the eBook Link Belt 4300 Operators Manual
 - The Rise of Digital Reading Link Belt 4300 Operators Manual
 - Advantages of eBooks Over Traditional Books
2. Identifying Link Belt 4300 Operators Manual
 - Exploring Different Genres
 - Considering Fiction vs. Non-Fiction
 - Determining Your Reading Goals
3. Choosing the Right eBook Platform
 - Popular eBook Platforms
 - Features to Look for in an Link Belt 4300 Operators Manual
 - User-Friendly Interface
4. Exploring eBook Recommendations from Link Belt 4300 Operators Manual
 - Personalized Recommendations

- Link Belt 4300 Operators Manual User Reviews and Ratings
- Link Belt 4300 Operators Manual and Bestseller Lists
- 5. Accessing Link Belt 4300 Operators Manual Free and Paid eBooks
 - Link Belt 4300 Operators Manual Public Domain eBooks
 - Link Belt 4300 Operators Manual eBook Subscription Services
 - Link Belt 4300 Operators Manual Budget-Friendly Options
- 6. Navigating Link Belt 4300 Operators Manual eBook Formats
 - ePub, PDF, MOBI, and More
 - Link Belt 4300 Operators Manual Compatibility with Devices
 - Link Belt 4300 Operators Manual Enhanced eBook Features
- 7. Enhancing Your Reading Experience
 - Adjustable Fonts and Text Sizes of Link Belt 4300 Operators Manual
 - Highlighting and Note-Taking Link Belt 4300 Operators Manual
 - Interactive Elements Link Belt 4300 Operators Manual
- 8. Staying Engaged with Link Belt 4300 Operators Manual
 - Joining Online Reading Communities
 - Participating in Virtual Book Clubs
 - Following Authors and Publishers Link Belt 4300 Operators Manual
- 9. Balancing eBooks and Physical Books Link Belt 4300 Operators Manual
 - Benefits of a Digital Library
 - Creating a Diverse Reading Collection Link Belt 4300 Operators Manual
- 10. Overcoming Reading Challenges
 - Dealing with Digital Eye Strain
 - Minimizing Distractions
 - Managing Screen Time
- 11. Cultivating a Reading Routine Link Belt 4300 Operators Manual
 - Setting Reading Goals Link Belt 4300 Operators Manual
 - Carving Out Dedicated Reading Time
- 12. Sourcing Reliable Information of Link Belt 4300 Operators Manual
 - Fact-Checking eBook Content of Link Belt 4300 Operators Manual

- Distinguishing Credible Sources
- 13. Promoting Lifelong Learning
 - Utilizing eBooks for Skill Development
 - Exploring Educational eBooks
- 14. Embracing eBook Trends
 - Integration of Multimedia Elements
 - Interactive and Gamified eBooks

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