

Test 1

SECTION A

Questions 1 to 10 carry 1 mark each. For each question, there are four options (1, 2, 3 and 4). One of them is the correct answer. Choose the correct answer (1, 2, 3 or 4) and write it in the bracket provided. (10 marks)

- 1 In the number 783, the digit 8 stands for _____.
(1) 8 ones
(2) 8 tens
(3) 80 ones
(4) 80 tens ()
- 2 Which of the following is the same as 5×4 ?
(1) $4 + 4 + 4 + 4$
(2) $4 + 4 + 4 + 4 + 4$
(3) $5 + 5 + 5 + 5$
(4) $5 + 5 + 5 + 5 + 5$ ()
- 3 $534 - 373 =$ _____
(1) 158
(2) 160
(3) 161
(4) 261 ()
- 4 Which of the following is the smallest even number?
(1) 247
(2) 258
(3) 262
(4) 269 ()

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M Woodhall



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web easy handling bolt numbering shall be done clockwise around the flange with the following sequence the table below

shows the torque sequence for flanges with 4 to 32 bolts number of bolt studbolt tightening sequence to follow4 bolt flange1 3 2 4 8 bolt flange1 5 3 7 2 6 4 8 12 bolt flange1 7 4 10 2 8 5 11 3 9 6 12 16 bolt

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web for flanges with 12 or more bolts 1 st round 20 percent of final torque 2 nd round 40 percent of final torque 3 rd round 80 percent of final torque 4 th round 100 percent of final torque final round clockwise or counter clockwise around the flange please take note the above bolt tightening sequences are the most

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web step 1 liberally lubricate all load bearing surfaces including threads and flat washers then install and finger tighten all fasteners number the bolts flange according to the bolt torque sequence step 2 set the torque wrench to 1 3 of the target torque value and tighten in an order bolts 1 2 3 4 until all have been tightened

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